



Material - UNE ZnAl4Cu1

Standard Specification For Zinc Alloy Ingots

Group - Non-Ferrous Zinc Alloys

Sub Group - UNE ZnAl4Cu1 Zinc Alloy Ingots

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot

Chemical Composition			Heat Treatment	
Aluminium	Al %	3.800 - 4.200		
Copper	Cu %	0.700 - 1.100		
Magnesium	Mg %	0.035 - 0.060	As-Cast	
Lead	Pb %	0.003 max.		
Cadmium	Cd %	0.003 max.		
Tin	Sn %	0.001 max.		
Iron	Fe %	0.020 max.		
Nickel	Ni %	0.001 max.		•
Silicon	Si %	0.020 max.	Mechanical Properties	
Zinc	Zn %	Balance	Tensile Strength in Mpa	330 min.
-	-	-	Yield Strength in Mpa	250 min.
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	92 min.
-	-	-	Impac <mark>t in Joule</mark>	58 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
ZP5	DIN	Germany	Casting	
Alloy B	BS	British	Casting	
G-ZnAl4Cu1	UNI	Italy	Ingot	
ZnAl4Cu1	NS	Norway	Ingot	
ZnAl4Cu1	SS	Sweden	Ingot	
B 240 AC41A	ASTM	USA	Ingot and Casting	
2.2141	DIN	Germany	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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